

# Impact of Various Pre-Treatments on Acrylamide Formation Infrench Fries

**Iqbal Khan MK<sup>1\*</sup>, Amjad A<sup>2</sup>, Maan A<sup>1</sup>, Nazir A<sup>1</sup>, Abrar M<sup>3</sup>, Abbas M<sup>4</sup>  
and Muqeet Khan A<sup>4</sup>**

## Research Article

Volume 2 Issue 3

**Received Date:** June 22, 2017

**Published Date:** July 22, 2017

<sup>1</sup>Department of Food Engineering, University of Agriculture, Faisalabad-Pakistan

<sup>2</sup>Department of Food Science and Human Nutrition, University of Veterinary and  
Animal Sciences, Pakistan

<sup>3</sup>Wheat Research Institute, Pakistan

<sup>4</sup>Quality Operations Laboratory (QOL), University of Veterinary and Animal Sciences (UVAS), Pakistan

**\*Corresponding author:** Muhammad Kashif Iqbal Khan, Department of Food Engineering, University of Agriculture, Faisalabad-Pakistan, Tel: +92(0)3336112737; E-mail: kashif.khan@uaf.edu.pk

## Abstract

Acrylamide, a carcinogenic compound, is produced in fried and baked food products due to Maillard reaction. In the present study, acrylamide contents were quantified in French fries collected from various fast food chains and local vendors in Lahore & Faisalabad cities. The results indicated that higher acrylamide concentration (higher than permissible daily intake) was found in local vendor & homemade foods. This difference in acrylamide formation is linked with processing time and oil quality. Furthermore, various pre-treatments like par frying, freezing and their combination were studied to reduce the acrylamide in the processed food. Both treatments significantly reduced acrylamide formation (90%) in fried foods at lab scale. Moreover, these pre-treatments have significantly reduced acrylamide (40%) in local vendor process food without changing the frying conditions and oil quality.

**Keywords:** Acrylamide; Toxicity; French fries; Parfrying; Freezing

## Introduction

Acrylamide (2-propenamide, C<sub>3</sub>H<sub>5</sub>NO) is a low molecular weight hydrophilic compound used for the preparation of polyacrylamide; a compound used in plastics as an electrophoresis medium. It is a toxic aliphatic amide (a colorless and odorless crystal) with a relatively high melting point i.e. 84.5°C [1,2]. Chemical structure of acrylamide enables it to dissolve and penetrate in both polar (blood) and non-polar (plasma membrane) media. The ability of acrylamide to bind with hemoglobin, DNA, and other cellular proteins makes it

potential carcinogen for humans. It has been reported to cause endometrial, kidney and ovarian cancers [2-5]. Estimated average intake of acrylamide from foods is 0.4-3.4 µg/Kg body weight per day [6-8].

Acrylamide is produced in carbohydrate-rich foods (potato and cereal based products) that are subjected to high temperature processing. Its formation in foods is linked with Maillard reaction; involving asparagine amino acid and carbonyl group of sugars [9]. Detection of

acrylamide in foods has been an intensive area of research since its discovery in processed foods. Fried and baked goods (French fries, bread, biscuits, etc.) represent a class of foods in which the ingredients and processing conditions can promote the acrylamide formation. Some investigations on fried and baked foods consisting of meat and flour have reported the acrylamide concentrations up to 100 µg/Kg [6,10]. Acrylamide concentration in fried and oven baked potatoes, breads, biscuits, crackers and breakfast cereals has been reported to be in the range of 100-1000 µg/Kg [11-13].

Deep frying and baking are common practices in Pakistan for various food products. Repeated use of oil and longer frying time (to get specific color and taste) are common practices in vendor foods and foods prepared in fast food chains. Both of these factors facilitate the formation of acrylamide in finished products. Therefore, level of acrylamide in such foods is expected to be a serious concern and needs to be investigated. In current study, French fries procured from local market were investigated for their acrylamide contents as representatives of fried food products. Moreover, potential of various pre-treatments in reducing acrylamide contents during processing have been studied.

## Materials and Methods

### Procurement and preparation of French fries

Commercially available French fries were purchased from famous multinational fast food chains (FFC) and local vendors (LV). Moreover, French fries were prepared in laboratory as an analogue to fries usually made at home without coating of the slices (homemade, HM) for comparative studies and to optimize the processing conditions for minimal formation of acrylamide.

### Pretreatment of French fries

To investigate the effect of pre-treatment on acrylamide formation, French fries were pretreated with different techniques including blanching/par frying, freezing and combination of both (par frying and freezing). A control sample (without any pre-treatment) was also prepared for comparison purposes. These pre-treated samples were fried in laboratory and local vendor place to investigate the influence of oil quality on acrylamide contents.

Treatments	Temperature	Average frying time	Average no. of frying/oil
	(°C)	(minutes)	
FFC A	177	3	3.6
FFC B	182	3	3.5
Local vendor (LV)	154	14	7.6
Homemade (HM)	149	10	3.7
Local vendor par-frying (LVp)	150	3	7.6
Local vendor freezing + par-frying (LVf)	150	3	7.6

Table 1: A summary of processing conditions of French fries reported in this article.

**Par frying/blanching:** Potatoes were washed to remove the dirt and other impurities followed by slicing. The sliced potatoes were then blanched in hot water (70°C) for 15 min. After blanching, potato slices were dried at room temperature.

**Freezing:** Potato slices were stored overnight at -6°C in refrigerator. Frozen slices were thawed prior to frying in heated oil.

**Par-frying and freezing:** Sliced potatoes were first blanched at 70°C for 15 min followed by overnight storage at -6°C. All the pre-treated samples were fried in pre-heated oil at 140°C for 4 min in laboratory. The samples of same pre-treated potatoes were also

processed by the local vendor and were subjected to acrylamide determination.

### Determination of acrylamide

Acrylamide contents in all samples were determined with HPLC (Shimadzu, Japan). The sample preparation and acrylamide determination was carried according to method developed by Khoshnam, et al. (2010) [14] with some modifications. The samples were ground, homogenized, defatted and were dried under vacuum conditions. Acetone and deionized water were added in defatted samples and sonicated in ultrasonic bath cleaner for 20 min at 40°C. Afterward, samples were centrifuged (Hettich Zentrifugen, Germany) at 2000 rpm

for 10 min. Supernatant layer was separated and dried with nitrogen evaporator (Parker, USA).

For HPLC analysis, dried samples were mixed with deionized water and filtered with 0.20  $\mu\text{m}$  syringe or micro filter. Filtrate was placed in HPLC vial and injected to column (C-18 reverse phase; 250 $\times$ 4.6mm). Flow rate and temperature were set at 0.20ml/min and 30 $^{\circ}\text{C}$ , respectively.

**Quantification of Acrylamide:** Various concentrations of acrylamide standard were prepared from a stock solution. The stock solution of acrylamide was prepared by dissolving 10mg acrylamide in 10mL deionized water in a closed volumetric flask. Then successive dilutions of acrylamide (0.1, 0.2, 0.3, 0.4 and 0.5  $\mu\text{g/mL}$ ) were prepared with deionized water and stored at 4 $^{\circ}\text{C}$  for further use. These solutions were analyzed with HPLC for standardization. The acrylamide content in the samples are reported as  $\mu\text{g/g}$ .

**Statistical Analysis:** All experiments were performed in triplicates and results were reported in terms of means and standard deviations.

## Results and Discussion

### Quantification of Acrylamide in different samples

Acrylamide contents in various French fries samples obtained from different sources are shown in (Figure 1). Acrylamide contents in all collected and prepared samples were found to be higher than permissible limit (0.002-0.004  $\mu\text{g/kg}$ ) [15]. French fries from local vendor (LV) contained highest level of acrylamide (2.429  $\mu\text{g/g}$ ) followed by homemade (HM) fries (1.46  $\mu\text{g/g}$ ). The lack of controlled processing conditions and repeated frying in the same oil are common practices observed by the local vendors. These factors are mainly responsible for high acrylamide contents and large standard deviations in French fries prepared by local vendor. It has been reported that excessive frying of oil converts the fatty acids into acrylic acid and acrolein which facilitate the synthesis of acryl amide [16]. Samples from FFC (A and B) contained 0.559 $\mu\text{g/g}$  and 0.255 $\mu\text{g/g}$ , respectively. All these concentrations are higher than permissible limits and expected to cause health issues if consumed in excessive amounts. The acryl amide contents in homemade samples were in between the FFC and LV samples. The higher values compared to FFC samples are may be due to absence of any pre-treatment and coating in case of HM samples and difference in processing conditions. On the other hand, lower value compared to

LV samples are may be due to fresh frying (i.e., no repeated frying).

In the present study, there were a number of factors that were uncontrollable, i.e., usually it is very hard to get information about potato varieties, pretreatment of slices, coating of slices, processing conditions, etc. from any food processing industry, fast food chains and local vendors. All of these uncontrollable factors actually resulted in large deviations from the mean acrylamide contents for most of the samples. As an example, the effect of processing conditions has been discussed in the next section. Here, it is important to mention that in spite of these uncontrollable factors, there was a clear trend among all the samples that is useful to know for the consumers of these products.

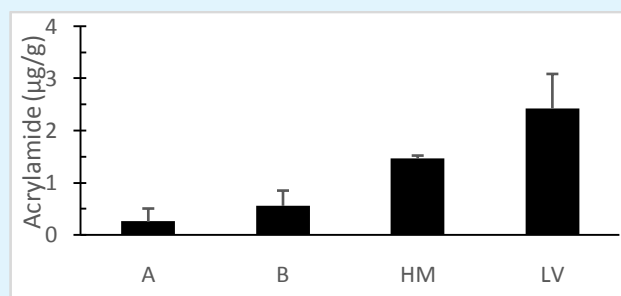


Figure 1: Acrylamide contents in various French fries samples analyzed with HPLC (A, B: fast food chain A and B, HM: Homemade, LV: local vender).

### Effect of Processing Conditions on Acrylamide Contents

In the present study the results were also compared in terms of varying processing conditions, such as time, temperature and number of fryings. The results showed that the time and temperature combination has a significant impact of acrylamide formation. The difference between acrylamide contents between A and B samples were due to different frying temperature for the same frying time, i.e., 177  $^{\circ}\text{C}$  for 3 min and 182  $^{\circ}\text{C}$  for 3 min, respectively. Earlier, it was reported that a small change in temperature (5  $^{\circ}\text{C}$ ) doubles the acrylamide content in processed foods [17,18]. The acrylamide contents as a function of time and temperature for the all the samples are presented in (Figure 2). It has been reported that an increase in temperature above 120 $^{\circ}\text{C}$  initiates Maillard reaction and acryl amide formation [17]. As frying temperature for all the samples were above 120  $^{\circ}\text{C}$ , the frying time has a significant effect on acrylamide formation as indicated by higher values for samples HM and LV compared to samples A and B.

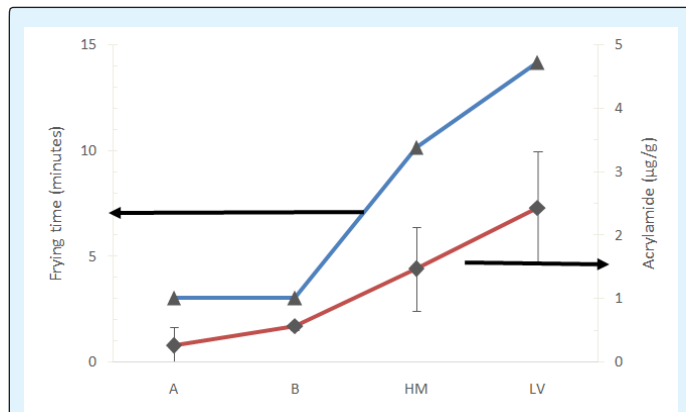


Figure 2: Influence of frying time on acrylamide formation in various types of French fries (A, B; FFCs A and B, HM; homemade; LV; local vender).

Besides processing time and temperature, number of frying per oil also influenced the formation of acrylamide. In local vendor, number of frying exceeds to seven time and resulted in highest acrylamide contents (Table 1). Similarly, lowest acrylamide contents in commercial brands were due to one frying compared to three fryings in FFC samples (Figure 3). Excessive frying per oil does not only reduce the quality of oil but also facilitates the formation of acrylamide. In these conditions, acrylamide formation occurs due to Maillard reaction as well as due to acrolein and acrylic acid synthesis pathway. In this pathway the fatty acids are converted into acrylic acid and acrolein, which are then converted into acryl amide [16]. This could be possible reasons for higher acrylamide contents, especially in local vendor foods.

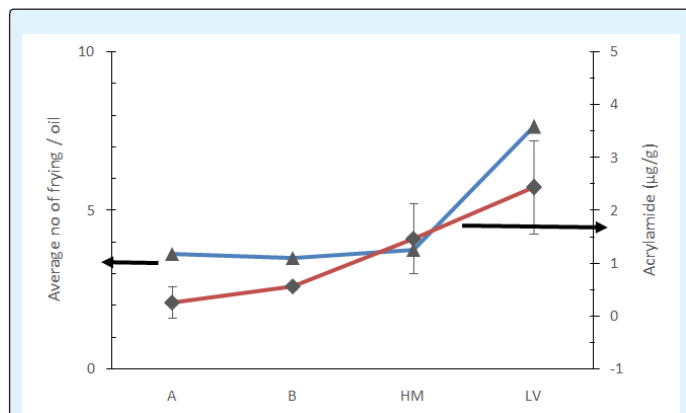


Figure 3: Influence of number of frying per oil on acrylamide formation in French fries samples (A, B:FFCs A and B, HM: homemade; LV: local vender)

### Effect of Pre-Treatments on Acrylamide Formation

Although acrylamide formation can be minimized by reducing the number of fryings, but this may not be feasible from economic point of view, especially for the local vendors. Alternatively, different strategies may be adopted to minimize the acrylamide formation. For the purpose, different pre-treatments (i.e., par-frying, freezing and their combination) of the potato slices were evaluated and compared with control (untreated) sample for acrylamide contents. As shown in (Figure 4), the pretreatment of the potato slices significantly reduced the acrylamide formation. The combined treatment (par-frying and freezing) reduce the acrylamide contents formation upto 96% followed by par-frying (92%) and freezing (80%). Thus, these pre-treatment emerges as a new tool to reduce acrylamide in French fries.

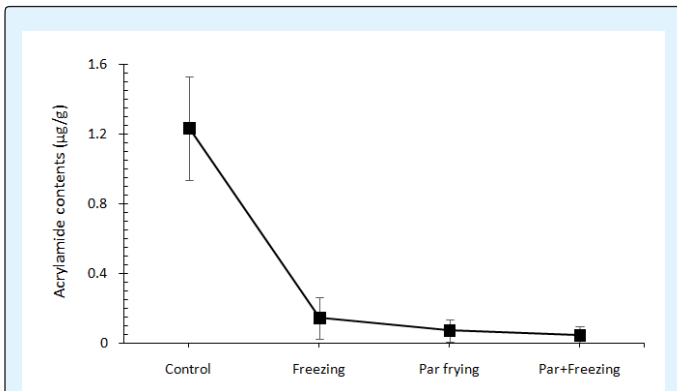


Figure 4: Influence of various pretreatments on the formation of acrylamide in French fries sample prepared in fresh oil at 140°C and frying time was 5 minutes.

The reduction in acrylamide contents due to these pre-treatments may be attributed to leaching of sugars (in par-frying) and inactivation of enzymes (by par-frying and freezing). It has been reported that soaking reduces the concentration of precursors (reducing sugars) required for Maillard reaction [19-21]; thereby, reducing the acrylamide content in end product. Moreover, pre-treated samples were fried in the oil collected from local vendors and were compared with untreated French fries sample (control). The results indicated that oil quality did not influence on the acrylamide formation. The oil was used in number of frying and acrylamide contents are still lower than permissible level. It indicates that pretreatments of French fries significantly reduced the acrylamide formation. Lowest acryl amide formation was found in mixed treatment (40% reduction) followed by Par frying (34% reduction).

The results of the present investigation have demonstrated that through careful optimization of the processing conditions and through proper selection of pre-treatment of potato slices, the acrylamide formation can be significantly reduced in potato fries. The results presented here are quite pragmatic for consumer as well as for food processor owing to related health and economic implications.

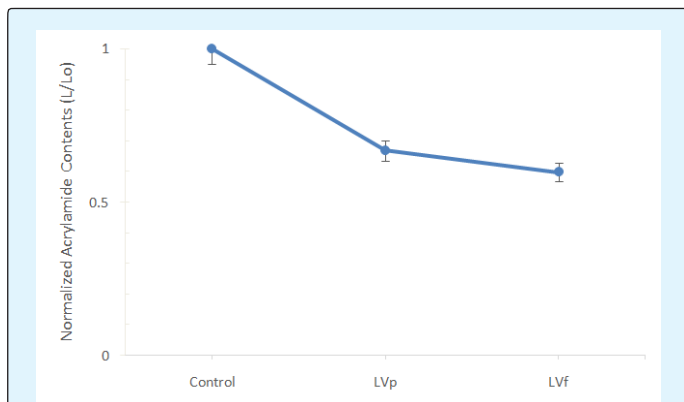


Figure 5A: comparison of normalized acrylamide contents in pre-treated French fries prepared at local vendor fryers (control; No treatment LVp; local vendor par-frying, LVf; local vendor par-frying + freezing).

## Conclusion

Acrylamide formation in French fries varied with processing conditions. Highest acrylamide amount was found in samples of local vendor due to temperature and more number of frying per oil than recommended. However, acrylamide concentration was significantly lowered in FFC samples that process French fries at recommended temperature and other processing condition. Moreover, pre-treatments of the potato slices like par-frying and freezing significantly reduced the acrylamide contents in French fries (90%). Thus, par-frying and freezing can be applied to reduce acrylamide along with proper optimization of the processing conditions.

## References

- Elmore JS, Briddon A, Dodson AT, Muttucumaru N, Halford NG, et al. (2015) Acrylamide in potato crisps prepared from 20 UK-grown varieties: effects of variety and tuber storage time. *Food Chem* 182: 1-8.
- Raju J, Roberts J, Taylor M, Patry D, Chomyshyn E, et al. (2015) Toxicological effects of short-term dietary acrylamide exposure in male F344 rats. *Environ Toxicol Pharmacol* 39: 85-92.
- Hogervorst JG, Schouten LJ, Konings EJ, Goldbohm RA, van den Brandt PA (2007) A prospective study of dietary acrylamide intake and the risk of endometrial, ovarian, and breast cancer. *Cancer Epidemiol Biomarkers Prev* 16(11): 2304-2313.
- Hogervorst JG, Schouten LJ, Konings EJ, Goldbohm RA, van den Brandt PA (2008) Dietary acrylamide intake and the risk of renal cell, bladder, and prostate cancer. *Am J Clin Nutr* 8(50): 1428-1438.
- Shipp A, Lawrence G, Gentry R, McDonald T, Bartow H, et al. (2006) Acrylamide: review of toxicity data and dose-response analyses for cancer and noncancer effects. *Critical reviews in toxicology* 36: 481-608.
- Marconi O, Bravi E, Perretti G, Martini R, Montanari L (2010) Acrylamide risk in food products: The shortbread case study. *Anal Methods* 2: 1686-1691.
- Mottram DS, Wedzicha BL, Dodson AT (2002) Food chemistry: Acrylamide is formed in the Maillard reaction. *Nature* 419: 448-449.
- Stadler RH, Blank I, Varga N, Robert F, Hau J, et al. (2002) Acrylamide from Maillard reaction products. *Nature* 449-450.
- Becalski A, Lau BP, Lewis D, Seaman SW, Hayward S, et al. (2004) Acrylamide in French fries: influence of free amino acids and sugars. *J Agric Food Chem* 52: 3801-3806.
- Tareke E, Rydberg P, Karlsson P, Eriksson S, Tornqvist M (2002) Analysis of acrylamide, a carcinogen formed in heated foodstuffs. *J Agric Food Chem* 50(17): 4998-5006.
- Keramat J, LeBail A, Prost C, Jafari M (2011) Acrylamide in Baking Products: A Review Article. *Food and Bioprocess Technology* 4: 530-543.
- Konings EJ, Ashby P, Hamlet CG, Thompson GA (2007) Acrylamide in cereal and cereal products: a review on progress in level reduction. *Food Addit Contam* 24: 47-59.
- Yaylayan VA, Wnorowski A, Perez Locas C (2003) Why asparagine needs carbohydrates to generate acrylamide. *J Agric Food Chem* 51(6): 1753-1757.
- Khoshnam F, Zargar B, Pourreza N, Parham H (2010) Acetone Extraction and HPLC Determination of Acrylamide in Potato Chips. *JICS* 7: 853-58.

15. Mateljan G (2016) What is acrylamide and how is it involved with food and health?
16. Yasuhara A, Tanaka Y, Hengel M, Shibamoto T (2003) Gas chromatographic investigation of acrylamide formation in browning model systems. *J Agric Food Chem* 51: 3999-4003.
17. Brathen E, Knutsen SH (2005) Effect of temperature and time on the formation of acrylamide in starch-based and cereal model systems, flat breads and bread. *Food Chemistry* 92: 693-700.
18. Park Y, Yang H, Storkson JM, Albright KJ, Liu W, et al. (2005) Controlling acrylamide in french fry and potato chip models and a mathematical model of acrylamide formation In *Chemistry and Safety of Acrylamid in Food*, ed. Friedman, Mottram: Springer Science+Business Media, Inc.
19. Israilides C, Varzaka T (2015) Current Research in Nutrition and Food Science 3: 20-25.
20. Pedreschi F, Kaack K, Granby K (2004) Reduction of acrylamide formation in potato slices during frying. *Lebensm-Wiss Technol* 37: 679-685.
21. Pedreschi F, Zuniga RN (2009) Acrylamide and oil reduction in Fried potato A review. *Food* 82-92.